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2. A pneumatic radial tire according to claim 1, wherein the two bead in each bead portion are arranged adjacent to each other in a widthwise direction of the tire and the roundtrip return portion of the carcass ply cord is sandwiched between the two bead cores.

3. A portion of the outside thereof is covered with the most steel.

4. A pneumatic radial tire according to claim 1, wherein the roundtrip portion of the carcass ply cord has a terminal part extending along an side face of a bead core located outside in the widthwise direction of the

5. A portion of

an inside thereof in the widthwise direction of the tire along an inner circumference of the innermost steel wire arrangement of the bead core.

6. A pneumatic radial tire according to claim 1, wherein the two bead cores in each bead portion are arranged adjacent to each other and a bead core of the two bead cores located at an inside of the tire has the above innermost steel wire arrangement and the roundtrip return portion of the carcass ply cord extends along an inner side face of such a bead core.

7. A pneumatic radial tire according to claim 6, wherein the roundtrip return portion of the carcass ply cord has a terminal part wound around the bead core having the innermost steel wire arrangement from an inside of the tire toward an outside thereon in the radial direction.

8. A pneumatic radial tire according to claim 1, wherein the roundtrip return portion of the carcass ply cord has a single terminal part aligned at a given pitch along the circumference of the bead portion.

9. A pneumatic radial tire according to claim 1, wherein the roundtrip return portion of the carcass ply cord has multiple terminal parts overlapped with each other at a given pitch along the circumference of the bead portion.

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